

DATA SHEET

GENERAL PURPOSE CHIP RESISTORS

RC0402 (Pb Free) 5%, 1%







YAGEO



Chip Resistor Surface Mount

SERIES

0402 (Pb Free)

SCOPE

This specification describes RC0402 series chip resistors with lead-free terminations made by thick film process.

ORDERING INFORMATION

Part number is identified by the series, size, tolerance, packing type, temperature coefficient, taping reel and resistance value.

YAGEO ORDERING CODE

CTC CODE

RC0402 X X X XX XXXX L

(1) (2) (3) (4)

(I) TOLERANCE

 $F = \pm 1\%$

 $1 = \pm 5\%$

(2) PACKAGING TYPE

R = Paper/PE taping reel

(3) TEMPERATURE COEFFICIENT OF RESISTANCE

- = Base on spec

(4) TAPING REEL

07 = 7 inch dia. Reel

10 = 10 inch dia. Reel (not preferred)

13 = 13 inch dia, Reel

(5) RESISTANCE VALUE

5R6, 56R, 560R, 56K, 10M.

(6) RESISTOR TERMINATIONS

L = Lead free terminations (pure Tin)

ORDERING EXAMPLE

The ordering code of a RC0402 chip resistor, value 56 Ω with ±1% tolerance, supplied in 7-inch tape reel is: RC0402FR-0756RL.

NOTE

- 1. The "L" at the end of the code is only for ordering. On the reel label, the standard CTC will be mentioned an additional stamp "LFP"= lead free production.
- 2. Products with lead in terminations fulfil the same requirements as mentioned in this datasheet.
- 3. Products with lead in terminations will be phased out in the coming months (before July 1st, 2006)



Chip Resistor Surface Mount RC SERIES 0402 (Pb Free)

MARKING

RC0402

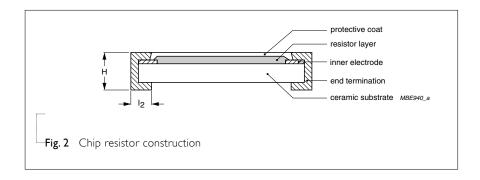


No marking

Fig. I

CONSTRUCTION

The resistors are constructed out of a high-grade ceramic body. Internal metal electrodes are added at each end and connected by a resistive paste. The composition of the paste is adjusted to give the approximate required resistance and laser cutting of this resistive layer that achieves tolerance trims the value. The resistive layer is covered with a protective coat.



Finally, the two external terminations (pure Tin) are added. See fig. 2.

DIMENSIONS

Table I	
TYPE	RC0402
L (mm)	1.00 ±0.05
W (mm)	0.50 ±0.05
H (mm)	0.35 ±0.05
I _I (mm)	0.20 ±0.10
l ₂ (mm)	0.25 ±0.10

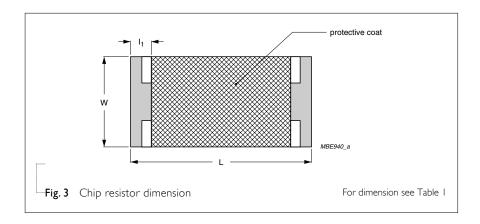




Table 2

Chip Resistor Surface Mount RC SERIES 0402 (Pb Free)

ELECTRICAL CHARACTERISTICS

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CHARACTERISTICS	F	RC0402 I/I6 W
Operating Temperature Range	-5	5 °C to +155 °C
Maximum Working Voltage		50 V
Maximum Overload Voltage		100 V
Dielectric Withstanding Voltage		100 V
	5% (E24)	I Ω to I0 M Ω
Resistance Range	1% (E96)	I Ω to I0 M Ω
	Zero Ohm	Jumper < 0.05 Ω
Temperature Coefficient	$10 \Omega < R \le 10 M\Omega$	±100 ppm/°C
Temperature Coemcient	$I \Omega < R \le I0 \Omega$	±200 ppm/°C
Jumper Criteria	Rated Current	1.0 A
Jumper Criteria	Maximum Current	2.0 A

<u>FOOTPRINT AND SOLDERING</u> <u>PROFILES</u>

For recommended footprint and soldering profiles, please see the special data sheet "Chip resistors mounting".

ENVIRONMENTAL DATA

For material declaration information (IMDS-data) of the products, please see the separated info "Environmental data".

PACKING STYLE AND PACKAGING QUANTITY

Table 3 Packing style and packaging quantity

PRODUCT TYPE	PACKING STYLE	REEL DIMENSION	QUANTITY PER REEL
RC0402	Paper / PE Taping Reel (R)	7" (178 mm)	10,000 units
		10" (254 mm) / not preferred	20,000 units
		13" (330 mm)	50,000 units

NOTE

1. For Paper/PE tape and reel specification/dimensions, please see the special data sheet "Packing" document.

SERIES

FUNCTIONAL DESCRIPTION

POWER RATING

RC0402 rated power at 70°C is I/I6 W

RATED VOLTAGE

The DC or AC (rms) continuous working voltage corresponding to the rated power is determined by the following formula:

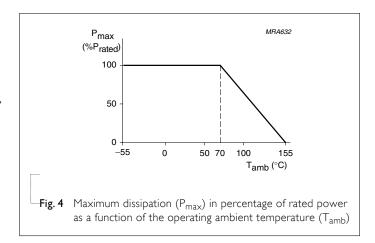
$$V=\sqrt{(P \times R)}$$

Where

V=Continuous rated DC or AC (rms) working voltage (V)

P=Rated power (W)

R=Resistance value (Ω)



PULSE LOADING CAPABILITIES

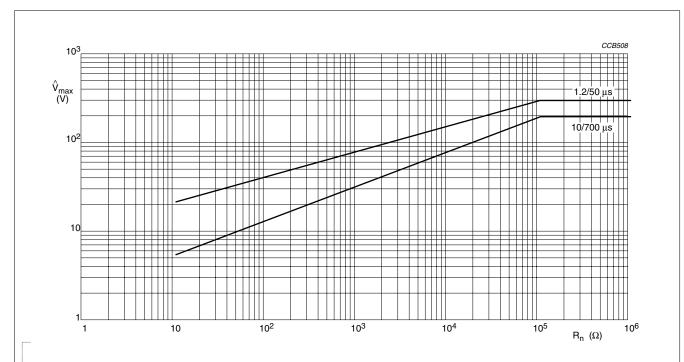


Fig. 5 Maximum permissible peak pulse voltage without failing to open circuit' in accordance with DIN IEC 60040 (CO) 533 for type: RC0402

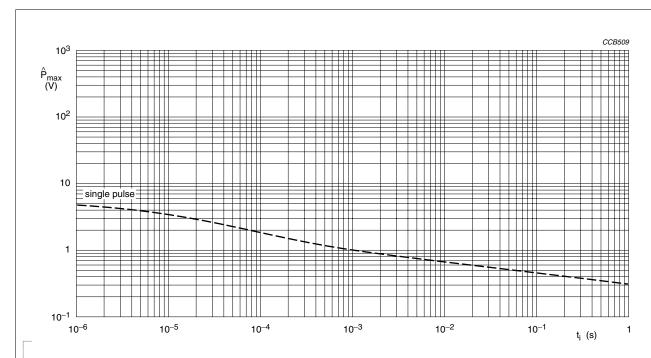


Fig. 6 Pulse on a regular basis for type: RC0402; maximum permissible peak pulse power as a function of pulse duration for single pulse and repetitive pulse tp/ti = 1000

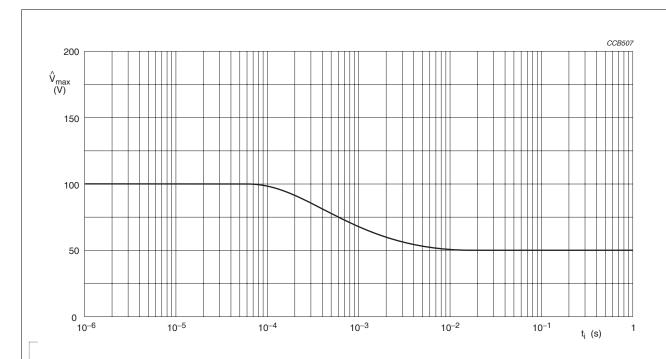


Fig. 7 Pulse on a regular basis for type: RC0402; maximum permissible peak pulse voltage as a function of pulse duration



TESTS AND REQUIREMENTS

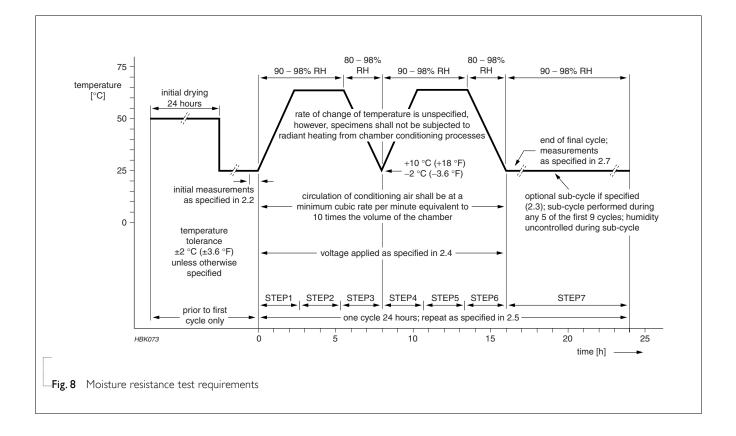
Table 4 Test condition, procedure and requirements

TEST	TEST METHOD	PROCEDURE	REQUIREMENTS
Temperature Coefficient of	MIL-STD-202F-method 304; JIS C 5202-4.8	At +25/–55 °C and +25/+125 °C	Refer to table 2
Resistance	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	Formula:	
(T.C.R.)		T.C.R= $\frac{R_2-R_1}{R_1(t_2-t_1)} \times 10^6 \text{ (ppm/°C)}$	
		Where $t_1 = +25 ^{\circ}\text{C}$ or specified room temperature	
		t_2 =–55 °C or +125 °C test temperature	
		R_1 =resistance at reference temperature in ohms	
		R ₂ =resistance at test temperature in ohms	
Thermal Shock	MIL-STD-202F-method 107G;	At -65 (+0/-10) °C for 2 minutes and at +155	$\pm (0.5\% \pm 0.05 \ \Omega)$ for 1% tol.
	IEC 60115-1 4.19	(+10/-0) °C for 2 minutes; 25 cycles	$\pm (1.0\% {+} 0.05~\Omega)$ for 5% tol.
Low	MIL-R-55342D-Para 4.7.4	At –65 (+0/–5) °C for I hour, RCWV applied	$\pm (0.5\% \pm 0.05~\Omega)$ for 1% tol .
Temperature		for 45 (+5/–0) minutes	$\pm (1.0\% + 0.05~\Omega)$ for 5% tol.
Operation			No visible damage
Short Time	MIL-R-55342D-Para 4.7.5;	2.5 × RCWV applied for 5 seconds at room	\pm (1.0%+0.05 Ω) for 1% tol.
Overload	IEC 60115-1 4.13	temperature	$\pm (2.0\% + 0.05~\Omega)$ for 5% tol.
			No visible damage
Insulation	MIL-STD-202F-method 302;	RCOV for I minute	≥10 GΩ
Resistance	IEC 60115-1 4.6.1.1	Type RC0402	
		Voltage (DC) 100 V	
Dielectric	MIL-STD-202F-method 301;	Maximum voltage (V _{rms}) applied for 1 minute	No breakdown or flashover
Withstand	IEC 60115-1 4.6.1.1	Type RC0402	
Voltage		Voltage (AC) 100 V _{rms}	
Resistance to	MIL-STD-202F-method 210C;	Unmounted chips; 260 ±5 °C for 10 ±1	\pm (0.5%+0.05 Ω) for 1% tol.
Soldering	IEC 60115-1 4.18	seconds	$\pm (1.0\% + 0.05 \ \Omega)$ for 5% tol.
Heat			No visible damage
Life	MIL-STD-202F-method 108A;	At 70±2 °C for 1,000 hours; RCWV applied for	\pm (1%+0.05 Ω) for 1% tol.
	IEC 60115-1 4.25.1	1.5 hours on and 0.5 hour off	$\pm (3\% {+} 0.05~\Omega)$ for 5% tol.



Chip Resistor Surface Mount RC SERIES 0402 (Pb Free)

ST	TEST METHOD	PROCEDURE	REQUIREMENTS	
Solderability	MIL-STD-202F-method 208A;	Solder bath at 245±3 °C Well tinned (≥95% covered		ered)
	IEC 60115-1 4.17	Dipping time: 2±0.5 seconds	No visible damage	
Bending	JIS ⊂ 5202.6.14;	Resistors mounted on a 90 mm glass epoxy	\pm (1.0%+0.05 Ω) for 1% tol.	
Strength	Churanath		\pm (1.0%+0.05 Ω) for 5%	á tol.
		Bending: 5 mm	No visible damage	
Resistance to	MIL-STD-202F-method 215;	Isopropylalcohol (C ₃ H ₇ OH) or dichloromethane	No smeared	
Solvent	IEC 60115-1 4.29	(CH ₂ Cl ₂) followed by brushing		
Noise	JIS C 5202 5.9;	Maximum voltage (V _{ms}) applied.	Resistors range	Value
	IEC 60115-1 4.12		R < 100 Ω	10 dB
			$100 \Omega \le R < 1 K\Omega$	20 dB
			$1 \text{ K}\Omega \leq R < 10 \text{ K}\Omega$	30 dB
			10 KΩ ≤ R < 100 KΩ	40 dB
			$100 \text{ K}\Omega \leq R < 1 \text{ M}\Omega$	46 dB
			$1 \text{ M}\Omega \leq R \leq 22 \text{ M}\Omega$	48 dB
Humidity	JIS C 5202 7.5;	1,000 hours; 40±2 °C; 93(+2/–3)% RH	+(0.5%+0.05. Q) for 1%	(tol
Humidity (steady state)	JIS C 5202 7.5; IEC 60115-8 4.24.8	1,000 hours; 40±2 °C; 93(+2/-3)% RH RCWV applied for 1.5 hours on and 0.5 hour off	\pm (0.5%+0.05 Ω) for 1% \pm (2.0%+0.05 Ω) for 5%	
•	•	, ,	,	
(steady state)	IEC 60115-8 4.24.8	RCWV applied for 1.5 hours on and 0.5 hour off	$\pm (2.0\% + 0.05 \ \Omega)$ for 5%	
(steady state)	IEC 60115-8 4.24.8 EIA/IS 4.13B;	RCWV applied for 1.5 hours on and 0.5 hour off Solder bath at 260 \pm 5 $^{\circ}$ C	$\pm (2.0\% + 0.05 \ \Omega)$ for 5%	ś tol.
(steady state) Leaching	IEC 60115-8 4.24.8 EIA/IS 4.13B; IEC 60115-8 4.18	RCWV applied for 1.5 hours on and 0.5 hour off Solder bath at 260 ± 5 °C Dipping time: 30 ± 1 seconds	$\pm (2.0\% + 0.05 \ \Omega)$ for 5% No visible damage	ś tol.
(steady state) Leaching Intermittent	IEC 60115-8 4.24.8 EIA/IS 4.13B; IEC 60115-8 4.18	RCWV applied for 1.5 hours on and 0.5 hour off Solder bath at 260 ± 5 °C Dipping time: 30 ± 1 seconds At room temperature; $2.5 \times$ RCWV applied for 1 second on and 25 seconds off; total 10,000	$\pm (2.0\% + 0.05~\Omega)$ for 5% No visible damage $\pm (1.0\% + 0.05~\Omega)$ for 1%	ś tol.
Leaching Intermittent Overload Resistance to Vibration Moisture	IEC 60115-8 4.24.8 EIA/IS 4.13B; IEC 60115-8 4.18 JIS C 5202 5.8	RCWV applied for 1.5 hours on and 0.5 hour off Solder bath at 260±5 °C Dipping time: 30±1 seconds At room temperature; 2.5 × RCWV applied for 1 second on and 25 seconds off; total 10,000 cycles	$\pm (2.0\% + 0.05~\Omega)$ for 5% No visible damage $\pm (1.0\% + 0.05~\Omega)$ for 1%	6 tol. 6 tol. 6 tol.
Leaching Intermittent Overload Resistance to Vibration	IEC 60115-8 4.24.8 EIA/IS 4.13B; IEC 60115-8 4.18 JIS C 5202 5.8 On request	RCWV applied for 1.5 hours on and 0.5 hour off Solder bath at 260±5 °C Dipping time: 30±1 seconds At room temperature; 2.5 × RCWV applied for 1 second on and 25 seconds off; total 10,000 cycles On request	$\pm (2.0\% + 0.05~\Omega)$ for 5% No visible damage $\pm (1.0\% + 0.05~\Omega)$ for 1% $\pm (2.0\% + 0.05~\Omega)$ for 5%	6 tol. 6 tol. tol.







REVISION HISTORY

REVISION	DATE	CHANGE NOTIFICATION	DESCRIPTION
Version 2	Sep 03, 2004	-	- Test method and procedure updated
			- PE tape added (paper tape will be replaced by PE tape)

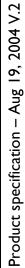


DATA SHEET

GENERAL PURPOSE CHIP RESISTORS

RC0603 (Pb Free) 5%; 1%







YAGEO



Chip Resistor Surface Mount

SERIES

0603 (Pb Free)

SCOPE

This specification describes RC0603 series chip resistors with lead-free terminations made by thick film process.

ORDERING INFORMATION

Part number is identified by the series, size, tolerance, packing type, temperature coefficient, taping reel and resistance value.

YAGEO ORDERING CODE

CTC CODE

RC0603 X X X XX XXXX L

(1) (2) (3) (4) (5)

(I) TOLERANCE

 $F = \pm 1\%$ $J = \pm 5\%$

(2) PACKAGING TYPE

R = Paper/PE taping reel

(3) TEMPERATURE COEFFICIENT OF RESISTANCE

- = Base on spec

(4) TAPING REEL

07 = 7 inch dia. Reel

10 = 10 inch dia. Reel (not preferred)

13 = 13 inch dia, Reel

(5) RESISTANCE VALUE

5R6, 56R, 560R, 5K6, 56K, 22M.

(6) RESISTOR TERMINATIONS

L = Lead free terminations (pure Tin)

ORDERING EXAMPLE

The ordering code of a RC0603 chip resistor, value 56 Ω with ±1% tolerance, supplied in 7-inch tape reel is: RC0603FR-0756RL.

NOTE

- The "L" at the end of the code is only for ordering. On the reel label, the standard CTC will be mentioned an additional stamp "LFP"= lead free production.
- Products with lead in terminations fulfil the same requirements as mentioned in this datasheet.
- Products with lead in terminations will be phased out in the coming months (before July 1st, 2006)





Chip Resistor Surface Mount | RC | SERIES | 0603 (Pb Free)

MARKING

RC0603



E-24 series: 3 digits

First two digits for significant figure and 3rd digit for number of zeros





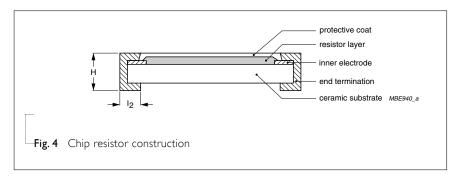
E-96 series: 3 digits for 0603 $\pm 1\%$ EIA-96 marking method

For 0603 \pm 1% E-24 series, one short bar under marking letter

For marking codes, please see EIA-marking code rules in data sheet "Chip resistors instruction".

CONSTRUCTION

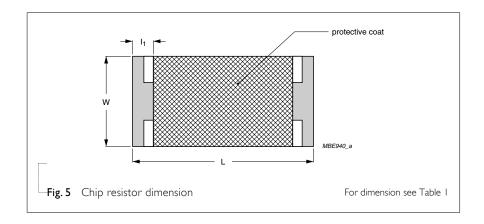
The resistors are constructed out of a high-grade ceramic body. Internal metal electrodes are added at each end and connected by a resistive paste. The composition of the paste is adjusted to give the approximate required resistance and laser cutting of this resistive layer that achieves tolerance trims the value. The resistive layer is covered with a protective coat and printed with the



resistance value. Finally, the two external terminations (pure Tin) are added. See Fig. 4.

DIMENSIONS

Table I	
TYPE	RC0603
L (mm)	1.60 ±0.1
W (mm)	0.80 ±0.10
H (mm)	0.45 ±0.10
I _I (mm)	0.25 ±0.15
I ₂ (mm)	0.25 ±0.15





Chip Resistor Surface Mount RC SERIES 0603 (Pb Free)

ELECTRICAL CHARACTERISTICS

Table 2

CHARACTERISTICS	R	C0603 I/I0 W
Operating Temperature Range	-55	°C to +155 °C
Maximum Working Voltage		50 V
Maximum Overload Voltage		100 V
Dielectric Withstanding Voltage		100 V
	5% (E24)	I Ω to 22 MΩ
Resistance Range	1% (E96)	I Ω to I0 M Ω
	Zero Ohm Ju	umper < 0.05 Ω
Temperature Coefficient	$10 \Omega < R \le 10 M\Omega$	±100 ppm/°C
remperature Coemcient	$R \le 10 \Omega$; $R > 10 M\Omega$	±200 ppm/°C
Jumper Criteria	Rated Current	1.0 A
Jumper Criteria	Maximum Current	2.0 A

FOOTPRINT AND SOLDERING PROFILES

For recommended footprint and soldering profiles, please see the special data sheet "Chip resistors mounting".

ENVIRONMENTAL DATA

For material declaration information (IMDS-data) of the products, please see the separated info "Environmental data".

PACKING STYLE AND PACKAGING QUANTITY

Table 3 Packing style and packaging quantity

PRODUCT TYPE	PACKING STYLE	REEL DIMENSION	QUANTITY PER REEL
RC0603	Paper / PE Taping Reel (R)	7" (178 mm)	5,000 units
		10" (254 mm) / not preferred	10,000 units
		13" (330 mm)	20,000 units

NOTE

1. For Paper/PE tape and reel specification/dimensions, please see the special data sheet "Packing" document.

SERIES

FUNCTIONAL DESCRIPTION

POWER RATING

YAGEO

RC0603 rated power at 70°C is I/I0 W

RATED VOLTAGE

The DC or AC (rms) continuous working voltage corresponding to the rated power is determined by the following formula:

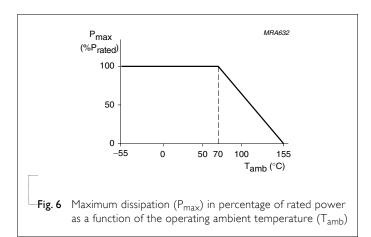
$$V=\sqrt{(P \times R)}$$

Where

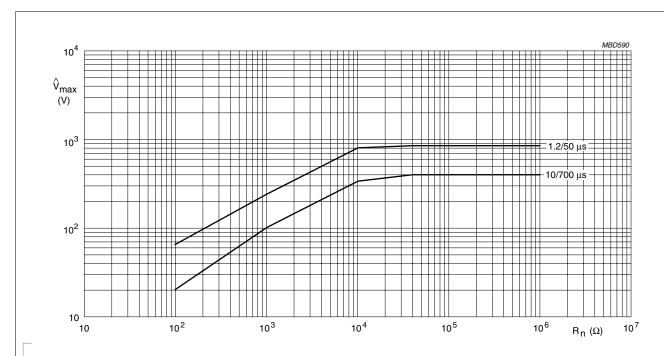
V=Continuous rated DC or AC (rms) working voltage (V)

P=Rated power (W)

R=Resistance value (Ω)



PULSE LOADING CAPABILITIES



Maximum permissible peak pulse voltage without failing to open circuit' in accordance with DIN IEC 60040 (CO) 533 for type: RC0603



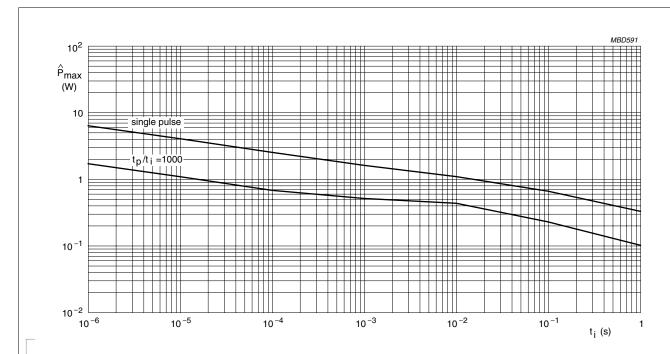


Fig. 8 Pulse on a regular basis for type: RC0603; maximum permissible peak pulse power as a function of pulse duration for single pulse and repetitive pulse tp/ti = 1000

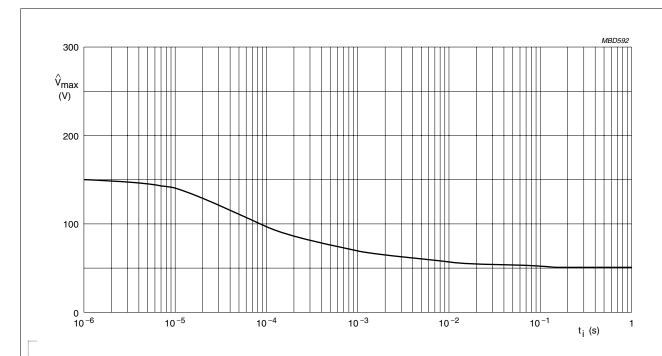


Fig. 9 Pulse on a regular basis for type: RC0603; maximum permissible peak pulse voltage as a function of pulse duration



TESTS AND REQUIREMENTS

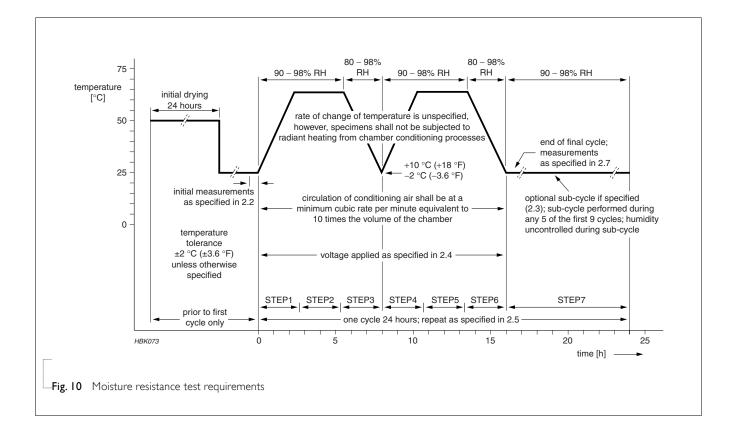
Table 4 Test condition, procedure and requirements

TEST	TEST METHOD	PROCEDURE	REQUIREMENTS
Temperature Coefficient of	MIL-STD-202F-method 304;	At +25/-55 °C and +25/+125 °C	Refer to table 2
Resistance	JIS C 5202-4.8	Formula:	
(T.C.R.)		T.C.R= $\frac{R_2-R_1}{R_1(t_2-t_1)} \times 10^6 \text{ (ppm/°C)}$	
		Where t ₁ =+25 °C or specified room temperature	
		t_2 =–55 °C or +125 °C test temperature	
		R_1 =resistance at reference temperature in ohms	
		R ₂ =resistance at test temperature in ohms	
Thermal Shock	MIL-STD-202F-method 107G;	At -65 (+0/-10) °C for 2 minutes and at +155	$\pm (0.5\% \pm 0.05 \ \Omega)$ for 1% tol.
	IEC 60115-1 4.19	(+10/-0) °C for 2 minutes; 25 cycles	$\pm (1.0\% {+} 0.05~\Omega)$ for 5% tol.
Low	MIL-R-55342D-Para 4.7.4	At -65 (+0/-5) °C for I hour, RCWV applied	$\pm (0.5\% \pm 0.05 \ \Omega)$ for 1% tol .
Temperature		for 45 (+5/–0) minutes	\pm (1.0%+0.05 Ω) for 5% tol.
Operation			No visible damage
Short Time	MIL-R-55342D-Para 4.7.5;	2.5 × RCWV applied for 5 seconds at room	\pm (1.0%+0.05 Ω) for 1% tol.
Overload	IEC 60115-1 4.13	temperature	$\pm (2.0\% + 0.05~\Omega)$ for 5% tol.
			No visible damage
Insulation	MIL-STD-202F-method 302;	RCOV for I minute	≥10 GΩ
Resistance	IEC 60115-1 4.6.1.1	Type RC0603	
		Voltage (DC) 100 V	
Dielectric	MIL-STD-202F-method 301;	Maximun voltage (V _{rms}) applied for 1 minute	No breakdown or flashover
Withstand	IEC 60115-1 4.6.1.1	Type RC0603	
Voltage		Voltage (AC) 100 V _{rms}	
Resistance to	MIL-STD-202F-method 210C;	Unmounted chips; 260 ±5 °C for 10 ±1	$\pm (0.5\% + 0.05~\Omega)$ for 1% tol.
Soldering Heat	IEC 60115-1 4.18	seconds	$\pm (1.0\% + 0.05 \Omega)$ for 5% tol.
			No visible damage
Life	MIL-STD-202F-method 108A;	At 70±2 °C for 1,000 hours; RCWV applied for	$\pm (1\% {+} 0.05~\Omega)$ for 1% tol.
	IEC 60115-1 4.25.1	1.5 hours on and 0.5 hour off	$\pm (3\% {+} 0.05~\Omega)$ for 5% tol.



Chip Resistor Surface Mount RC SERIES 0603 (Pb Free)

ST	TEST METHOD	PROCEDURE	REQUIREMENTS	
Solderability	MIL-STD-202F-method 208A;	Solder bath at 245±3 °C	3 °C Well tinned (≥95% covered)	
	IEC 60115-1 4.17	Dipping time: 2±0.5 seconds	No visible damage	
Bending	JIS C 5202.6.14;	Resistors mounted on a 90 mm glass epoxy	\pm (1.0%+0.05 Ω) for 1% tol.	
Strength	Camanath		$\pm (1.0\% + 0.05 \ \Omega)$ for 5%	á tol.
		Bending: 5 mm	No visible damage	
Resistance to	MIL-STD-202F-method 215;	Isopropylalcohol (C ₃ H ₇ OH) or dichloromethane	No smeared	
Solvent	IEC 60115-1 4.29	(CH ₂ Cl ₂) followed by brushing		
Noise	JIS C 5202 5.9;	Maximum voltage (V _{rms}) applied.	Resistors range	Value
	IEC 60115-1 4.12		R < 100 Ω	IO dB
			$100 \Omega \le R < 1 K\Omega$	20 dB
			$1 \text{ K}\Omega \leq R < 10 \text{ K}\Omega$	30 dB
			$10 \text{ K}\Omega \leq R < 100 \text{ K}\Omega$	40 dB
			$100 \text{ K}\Omega \leq R < 1 \text{ M}\Omega$	46 dB
			$1 \text{ M}\Omega \leq R \leq 22 \text{ M}\Omega$	48 dB
Humidity	JIS C 5202 7.5;	1,000 hours; 40±2 °C; 93(+2/–3)% RH	+(0.5%+0.05. 0) for 19	(tol
Humidity (steady state)	JIS C 5202 7.5; IEC 60115-8 4.24.8	I,000 hours; 40±2 °C; 93(+2/–3)% RH RCWV applied for I.5 hours on and 0.5 hour off	\pm (0.5%+0.05 Ω) for 1% \pm (2.0%+0.05 Ω) for 5%	
•	•	, ,	,	
(steady state)	IEC 60115-8 4.24.8	RCWV applied for 1.5 hours on and 0.5 hour off	$\pm (2.0\% + 0.05 \ \Omega)$ for 5%	
(steady state) Leaching Intermittent	IEC 60115-8 4.24.8 EIA/IS 4.13B;	RCWV applied for 1.5 hours on and 0.5 hour off Solder bath at 260 ± 5 °C Dipping time: 30 ± 1 seconds	$\pm (2.0\% + 0.05 \ \Omega)$ for 5%	ś tol.
(steady state) Leaching	IEC 60115-8 4.24.8 EIA/IS 4.13B; IEC 60115-8 4.18	RCWV applied for 1.5 hours on and 0.5 hour off Solder bath at 260 ± 5 °C Dipping time: 30 ± 1 seconds	$\pm (2.0\% + 0.05 \ \Omega)$ for 5% No visible damage	ś tol.
(steady state) Leaching Intermittent	IEC 60115-8 4.24.8 EIA/IS 4.13B; IEC 60115-8 4.18	RCWV applied for 1.5 hours on and 0.5 hour off Solder bath at 260±5 °C Dipping time: 30±1 seconds At room temperature; 2.5 × RCWV applied for 1 second on and 25 seconds off; total 10,000	$\pm (2.0\% + 0.05 \ \Omega)$ for 5% No visible damage $\pm (1.0\% + 0.05 \ \Omega)$ for 1%	ś tol.
Leaching Intermittent Overload Resistance to Vibration Moisture	IEC 60115-8 4.24.8 EIA/IS 4.13B; IEC 60115-8 4.18 JIS C 5202 5.8	RCWV applied for 1.5 hours on and 0.5 hour off Solder bath at 260±5 °C Dipping time: 30±1 seconds At room temperature; 2.5 × RCWV applied for 1 second on and 25 seconds off; total 10,000 cycles	$\pm (2.0\% + 0.05 \ \Omega)$ for 5% No visible damage $\pm (1.0\% + 0.05 \ \Omega)$ for 1%	6 tol. 6 tol. 6 tol.
Leaching Intermittent Overload Resistance to Vibration	IEC 60115-8 4.24.8 EIA/IS 4.13B; IEC 60115-8 4.18 JIS C 5202 5.8 On request	RCWV applied for 1.5 hours on and 0.5 hour off Solder bath at 260±5 °C Dipping time: 30±1 seconds At room temperature; 2.5 × RCWV applied for 1 second on and 25 seconds off; total 10,000 cycles On request	$\pm (2.0\% + 0.05~\Omega)$ for 5% No visible damage $\pm (1.0\% + 0.05~\Omega)$ for 1% $\pm (2.0\% + 0.05~\Omega)$ for 5%	6 tol. 6 tol. tol.







Chip Resistor Surface Mount RC SERIES 0603 (Pb Free)

REVISION HISTORY

REVISION	DATE	CHANGE NOTIFICATION	DESCRIPTION
Version 0	Nov. 07, 2003	-	- First issue of this specification
Version I	Aug 02, 2004	-	- Test method and procedure updated
			- PE tape added (paper tape will be replaced by PE tape)
Version 2	Aug 19, 2004	-	-



DATA SHEET

GENERAL PURPOSE CHIP RESISTORS

RC0805 (Pb Free) 5%; 1%



YAGEO

Product specification – Sep 03, 2004 V.2





Chip Resistor Surface Mount

: |

SERIES

0805 (Pb Free)

SCOPE

This specification describes RC0805 series chip resistors with lead-free terminations made by thick film process.

ORDERING INFORMATION

Part number is identified by the series, size, tolerance, packing type, temperature coefficient, taping reel and resistance value.

YAGEO ORDERING CODE

CTC CODE

RC0805 $\underline{X} \underline{X} \underline{X} \underline{X} \underline{XX} \underline{XXXX} \underline{L}$

(1) (2) (3) (4) (5)

(I) TOLERANCE

 $F = \pm 1\%$ $J = \pm 5\%$

(2) PACKAGING TYPE

R = Paper/PE taping reel

(3) TEMPERATURE COEFFICIENT OF RESISTANCE

- = Base on spec

(4) TAPING REEL

07 = 7 inch dia. Reel

10 = 10 inch dia. Reel (not preferred)

13 = 13 inch dia, Reel

(5) RESISTANCE VALUE

5R6, 56R, 560R, 5K6, 56K, 22M.

(6) RESISTOR TERMINATIONS

L = Lead free terminations (pure Tin)

ORDERING EXAMPLE

The ordering code of a RC0805 chip resistor, value 56 Ω with ±1% tolerance, supplied in 7-inch tape reel is: RC0805FR-0756RL.

NOTE

- The "L" at the end of the code is only for ordering. On the reel label, the standard CTC will be mentioned an additional stamp "LFP"= lead free production.
- Products with lead in terminations fulfil the same requirements as mentioned in this datasheet.
- 3. Products with lead in terminations will be phased out in the coming months (before July 1st, 2006)





Chip Resistor Surface Mount | RC | SERIES | 0805 (Pb Free)

MARKING

RC0805



E-24 series: 3 digits

First two digits for significant figure and 3rd digit for number of zeros



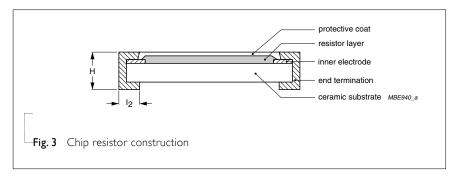
Both E-24 and E-96 series: 4 digits

First three digits for significant figure and 4th digit for number of zeros

For marking codes, please see EIA-marking code rules in data sheet "Chip resistors instruction".

CONSTRUCTION

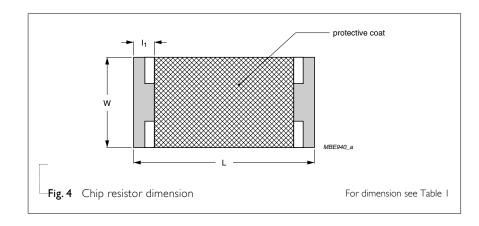
The resistors are constructed out of a high-grade ceramic body. Internal metal electrodes are added at each end and connected by a resistive paste. The composition of the paste is adjusted to give the approximate required resistance and laser cutting of this resistive layer that achieves tolerance trims the value. The resistive layer is covered with a protective coat and printed with the



resistance value. Finally, the two external terminations (pure Tin) are added. See fig. 3.

DIMENSIONS

TYPE RC0805 L (mm) 2.00 ±0.10 W (mm) 1.25 ±0.10 H (mm) 0.50 ±0.10 I₁ (mm) 0.35 ±0.20 I₂ (mm) 0.35 ±0.20	lable I	
W (mm) 1.25 ± 0.10 H (mm) 0.50 ± 0.10 I_1 (mm) 0.35 ± 0.20	TYPE	RC0805
H (mm) 0.50 ± 0.10 I ₁ (mm) 0.35 ± 0.20	L (mm)	2.00 ±0.10
I ₁ (mm) 0.35 ±0.20	W (mm)	1.25 ±0.10
, , ,	H (mm)	0.50 ±0.10
l ₂ (mm) 0.35 ±0.20	I _I (mm)	0.35 ±0.20
	l ₂ (mm)	0.35 ±0.20





Chip Resistor Surface Mount RC SERIES 0805 (Pb Free)

ELECTRICAL CHARACTERISTICS

Table 2

CHARACTERISTICS	F	RC0805 1/8 W
Operating Temperature Range	–55 °C to +155 °C	
Maximum Working Voltage		150 V
Maximum Overload Voltage		300 V
Dielectric Withstanding Voltage		300 V
	5% (E24)	I Ω to 22 M Ω
Resistance Range	1% (E96)	I Ω to I0 M Ω
	Zero Ohm Ju	ımper < 0.05 Ω
Temperature Coefficient	$10 \Omega < R \le 10 M\Omega$	±100 ppm/°C
Temperature Coemcient	$R \le 10 \Omega$; $R > 10 M\Omega$	±200 ppm/°C
Jumper Criteria	Rated Current	2.0 A
	Maximum Current	5.0 A

FOOTPRINT AND SOLDERING PROFILES

For recommended footprint and soldering profiles, please see the special data sheet "Chip resistors mounting".

ENVIRONMENTAL DATA

For material declaration information (IMDS-data) of the products, please see the separated info "Environmental data".

PACKING STYLE AND PACKAGING QUANTITY

Table 3 Packing style and packaging quantity

PRODUCT TYPE	PACKING STYLE	REEL DIMENSION	QUANTITY PER REEL
RC0805	Paper / PE Taping Reel (R)	7" (178 mm)	5,000 units
		10" (254 mm) / not preferred	10,000 units
		13" (330 mm)	20,000 units

NOTE

1. For Paper/PE tape and reel specification/dimensions, please see the special data sheet "Packing" document.

FUNCTIONAL DESCRIPTION

POWER RATING

RC0805 rated power at 70°C is 1/8 W

RATED VOLTAGE

The DC or AC (rms) continuous working voltage corresponding to the rated power is determined by the following formula:

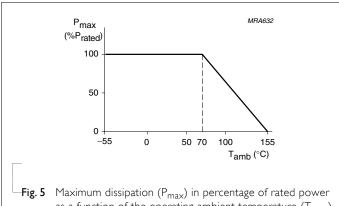
$$V=\sqrt{(P \times R)}$$

Where

V=Continuous rated DC or AC (rms) working voltage (V)

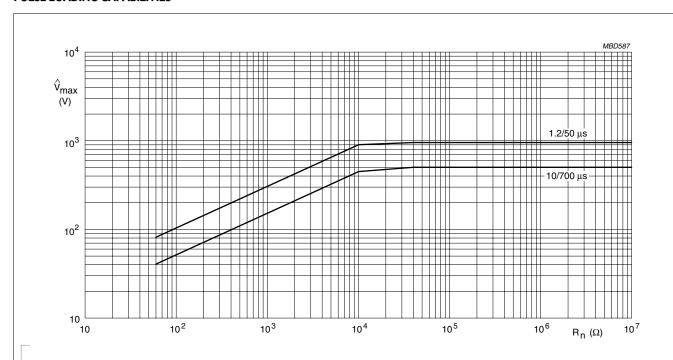
P=Rated power (W)

R=Resistance value (Ω)



as a function of the operating ambient temperature (T_{amb})

PULSE LOADING CAPABILITIES



Maximum permissible peak pulse voltage without failing to open circuit' in accordance with DIN IEC 60040 (CO) 533 for type: RC0805



0805 (Pb Free)

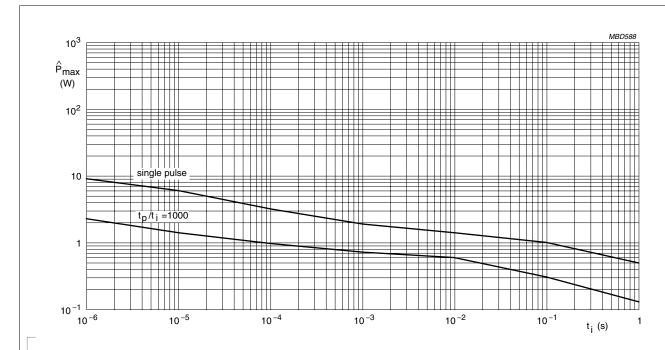


Fig. 7 Pulse on a regular basis for type: RC0805; maximum permissible peak pulse power as a function of pulse duration for single pulse and repetitive pulse tp/ti = 1000

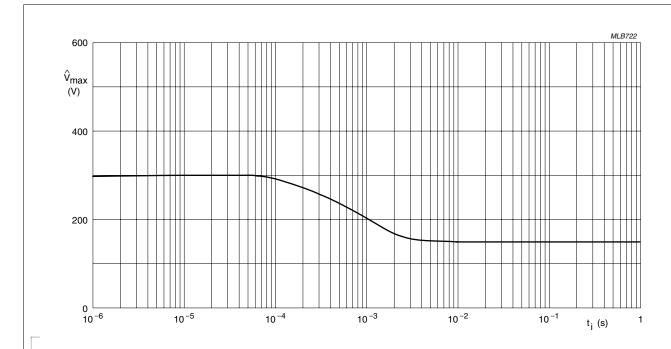


Fig. 8 Pulse on a regular basis for type: RC0805; maximum permissible peak pulse voltage as a function of pulse duration



TESTS AND REQUIREMENTS

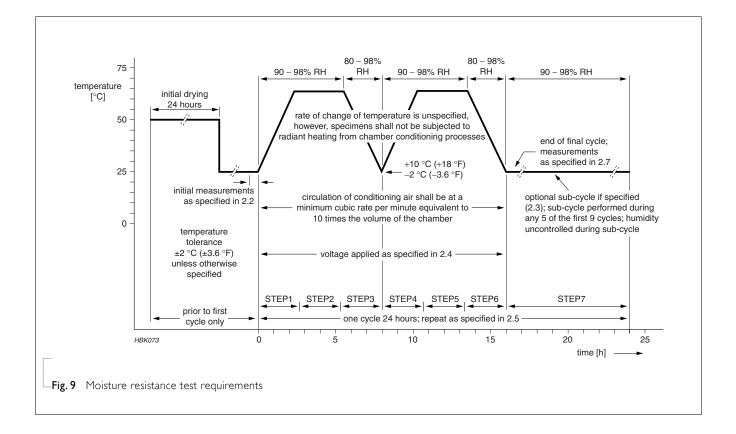
Table 4 Test condition, procedure and requirements

TEST	TEST METHOD	PROCEDURE	REQUIREMENTS	
Temperature	MIL-STD-202F-method 304;	At +25/–55 °C and +25/+125 °C	Refer to table 3	
Coefficient of Resistance	JIS C 3202 1.0			
(T.C.R.)				
		T.C.R= $\frac{R_2-R_1}{R_1(t_2-t_1)} \times 10^6 \text{ (ppm/°C)}$		
		Where t_1 =+25 °C or specified room temperature		
		t_2 =-55 °C or +125 °C test temperature		
		R_1 =resistance at reference temperature in ohms		
		R ₂ =resistance at test temperature in ohms		
Thermal Shock	MIL-STD-202F-method I07G;	At -65 (+0/-10) °C for 2 minutes and at +155	$\pm (0.5\% + 0.05~\Omega)$ for 1% tol.	
	IEC 60115-1 4.19	(+10/−0) °C for 2 minutes; 25 cycles	$\pm (1.0\% {+} 0.05~\Omega)$ for 5% tol.	
Low	MIL-R-55342D-Para 4.7.4	At -65 (+0/-5) °C for I hour, RCWV applied	$\pm (0.5\% + 0.05~\Omega)$ for 1% tol .	
Temperature		for 45 (+5/–0) minutes	$\pm (1.0\% {+} 0.05~\Omega)$ for 5% tol.	
Operation			No visible damage	
Short Time	MIL-R-55342D-Para 4.7.5;	2.5 × RCWV applied for 5 seconds at room	\pm (1.0%+0.05 Ω) for 1% tol.	
Overload	IEC 60115-1 4.13	temperature	$\pm (2.0\% + 0.05~\Omega)$ for 5% tol.	
			No visible damage	
Insulation	MIL-STD-202F-method 302;	RCOV for 1 minute	≥10 GΩ	
Resistance	IEC 60115-1 4.6.1.1	Type RC0805		
		Voltage (DC) 300 V		
Dielectric	MIL-STD-202F-method 301;	Maximun voltage (V _{rms}) applied for 1 minute	No breakdown or flashover	
Withstand	IEC 60115-1 4.6.1.1	Type RC0805		
Voltage		Voltage (AC) 300 V _{rms}		
		volume (1.0)		
Resistance to Soldering Heat	MIL-STD-202F-method 210C;	Unmounted chips; 260 ±5 °C for 10 ±1	$\pm (0.5\% + 0.05~\Omega)$ for 1% tol.	
	IEC 60115-1 4.18	seconds	\pm (1.0%+0.05 Ω) for 5% tol.	
			No visible damage	
Life	MIL-STD-202F-method 108A;	At 70±2 °C for 1,000 hours; RCWV applied for	$\pm (1\% + 0.05 \ \Omega)$ for 1% tol.	
	IEC 60115-1 4.25.1	1.5 hours on and 0.5 hour off	$\pm (3\% + 0.05 \ \Omega)$ for 5% tol.	



Chip Resistor Surface Mount RC SERIES 0805 (Pb Free)

TEST	TEST METHOD	PROCEDURE	REQUIREMENTS	
Solderability	MIL-STD-202F-method 208A;	Solder bath at 245±3 °C	Well tinned (≥95% covered)	
	IEC 60115-1 4.17	Dipping time: 2±0.5 seconds	No visible damage	
Bending	JIS C 5202.6.14;	Resistors mounted on a 90 mm glass epoxy	$\pm (1.0\% + 0.05 \ \Omega)$ for 1% tol. $\pm (1.0\% + 0.05 \ \Omega)$ for 5% tol.	
Strength	IEC 60115-1 4.15	resin PCB (FR4)		
		Bending: 5 mm	No visible damage	
Resistance to	MIL-STD-202F-method 215;	Isopropylalcohol (C ₃ H ₇ OH) or dichloromethane	No smeared	
Solvent	IEC 60115-1 4.29	(CH ₂ Cl ₂) followed by brushing		
Noise	JIS C 5202 5.9;	Maximum voltage (V _{rms}) applied.	Resistors range	Value
	IEC 60115-1 4.12		R < 100 Ω	10 dB
			$100 \Omega \le R < 1 K\Omega$	20 dB
			$1 \text{ K}\Omega \leq R < 10 \text{ K}\Omega$	30 dB
			$10 \text{ K}\Omega \leq R < 100 \text{ K}\Omega$	40 dB
			$100 \text{ K}\Omega \leq R < 1 \text{ M}\Omega$	46 dB
			$\frac{1}{1} M\Omega \le R \le 22 M\Omega$	48 dB
Humidity (steady state)	JIS C 5202 7.5; IEC 60115-8 4.24.8	I,000 hours; 40±2 °C; 93(+2/-3)% RH RCWV applied for I.5 hours on and 0.5 hour off	$\pm (0.3\% \pm 0.03 22)$ for 1% toi.	
	FIA (10 / 10 P			
Leaching	EIA/IS 4.13B;	Solder bath at 260±5 °C	No visible damage	
	IEC 60115-8 4.18	Dipping time: 30±1 seconds		
Intermittent Overload	JIS C 5202 5.8	At room temperature; 2.5 × RCWV applied for	and on and 25 seconds off; total 10,000 $\pm (2.0\% + 0.05 \Omega)$ for 5% tol.	
		I second on and 25 seconds off; total 10,000 cycles		
Resistance to Vibration	On request	On request		
Moisture	MIL-STD-202F-method 106F;	42 cycles; total 1,000 hours	$\pm (0.5\% + 0.05\Omega)$ for 1% tol.	
Resistance Heat	IEC 60115-1 4.24.2	Shown as figure 9	$\pm (2.0\% {+} 0.05 \Omega)$ for 5% tol.	
пеат			No visible damage	







Chip Resistor Surface Mount RC SERIES 0805 (Pb Free)

REVISION HISTORY

REVISION	DATE	CHANGE NOTIFICATION	DESCRIPTION
Version 2	Sep 03, 2004	-	- Test method and procedure updated
			- PE tape added (paper tape will be replaced by PE tape)